Iraining

op companies realize how vital training is to their success and continue to invest in it, even in trying times. First-time No. 1 winner Farmers Insurance puts such a premium on learning that its new national advertising campaign showcases learning taking place at the University of Farmers. The 2011 Top 125 companies collectively dedicated an average 6.7 percent of their payroll to the training budget—and they have the business results to show for it. Some 27 newcomers earned a spot on the list this year, the 11th in a row *Training* has ranked the top companies of employer-sponsored workforce training and development. As usual, each Top 125 company was measured on quantitative (75 percent of total score) and qualitative (25 percent of total score) data. Factors influencing the rankings include: Training tied to business objectives • Demonstrable results • Number of trainers • Employee turnover and retention • Leadership development • Tuition assistance • Training technology and infrastructure • Certification • Training budget and percentage of payroll. And much, much more. An outside research and statistical data company, under the guidance of *Training* magazine, scored companies on this data supplied by applicants. Then, our editors and the *Training*

Top 10 Hall of Famers qualitatively reviewed the applications. Best Practices and Outstanding Training Initiatives also are recognized in this issue (beginning on p. 94). Learn about Automatic Data Processing, Inc.'s Leaders In Action; Quicken Loans' Quicken's Got Talent; EMD Serono, Inc.'s Virtual Preceptorship; and more. Plus we induct two new members—PricewaterhouseCoopers and KPMG LLP—into the Top 10 Hall of Fame. Congratulations to this year's Training Top 125!

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
1	6	Farmers Insurance Los Angeles, CA Real Estate/Insurance	\$14.6B US	92,680 US	349 / 696 / 275	NFP	3.15%	Yes	Yes	Farmers Insurance With the PowerUp! Program, a new-hire letter confirms the offer and in journey. Five videos explain Farmers' values, brand, size/facilities, and community engagem Six online courses cover culture, company structure, products and distribution, benefits, an are complemented by a six-month pulse check and support tools such as a Peer Guide Tool participating in PowerUp! experienced 57 percent decrease in new-hire turnover, resulting in
2	19	The Economical Insurance Group Waterloo, Ontario, Canada, Real Estate/ Insurance	NFP	2,560 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	The Economical Insurance Group The TEIG Online Book Club is an interactive Web-based business books prior to joining the online book club event in Dialogue's virtual classroom en TEIG's facilitators lead discussion on the book's key learning points while involving the partic TEIG hosted three live Online Book Club events in both French and English. Participation in a
3		Verizon Basking Ridge, NJ Communications	\$107B Global	193,878 US 205,837 Global	1,135 / 355 /1,641	NFP	NFP	Yes	Yes	Verizon A newly automated scorecard for VZW Customer Service new hires shows data for post-training. The scorecard compares graduates' performance in all core metrics of their juperformance Agreement targets. The results drive curriculum, trainer delivery, and classroometric compares are specified with the second
4	9	SCC Soft Computer Clearwater, FL Health-Care IT	\$111M Global	680 US 1,575 Global	34 / 8 / 86	\$4.2M	8.30%	Yes	Yes	SCC Soft Computer With an emphasis on onboarding, SCC developed an interactive Web- Participants assume the roles of hospital staff as they work through an online tutorial and do reference lab using SCC's laboratory information systems. HR provides an introduction to SI training, a review of FDA regulations and the resulting standard operating procedures, and a develop a series of online videos for new hires. OTI
5	21	The PNC Financial Services Group, Inc. Pittsburgh, PA Finance/Banking	\$16.2B US	56,456 US	387/2/1,670	NFP	NFP	Yes	Yes	The PNC Financial Services Group, Inc. The Asset Management Group's Advisortrak proregional managing directors and approved by executive management. Three rotations of 30 The course is composed of online courses, practice teleconferences, a two-day instructor-le 45-minute mock client presentation to an internal certification board of evaluators. Feedback On average, the Advisortrak graduates achieve a \$63,000 increase in revenue per year complexity of the second se
* No	w optru	not ranked in the 2010 T	nn 195							NED Information provided, but not far publication ND Information not disclosed N (A Nationalizable DD H

* New entry; not ranked in the 2010 Top 125

d introduces the process. A welcome kit maps their six-month gement. An Employee Benefit Webinar takes place every Monday. and work environment. Structured boss and peer relationships fool Kit, Manager Tool Kit, and a new-hire Website. Business units g in savings of \$9 million. **BP**

ased collaboration tool that invites employees to read best-selling a environment. Using Dialogue Live to host an interactive Webcast, articipants through voice, visual, and chat functionality. In 2010, in a live event represents approximately 5 percent of employees.

a for all graduated classes in their first 30, 60, and 90 days eir job to their embedded-base counterparts and to their room management improvements.

/eb-based session called A Day in the Life of General Hospital. d do a walk-through of what it's like to work in a hospital setting or o SCC policies and procedures, generational and cultural diversity and an in-depth review of employee resources. HR continues to

program is reserved for advisors who are selected by their 30 employees attend the three-month program each year. or-led classroom, and an online final exam. Participants deliver a back commentary, video, and results are provided to the advisor. compared to non-participants. **OTI**

NFP Information provided, but not for publication ND Information not disclosed N/A Not applicable BP Honored for Best Practice OTI Honored for Outstanding Training Initiative

BRANKINGS 6-15

2011 Rank		Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
6	16	EMC Corporation Hopkinton, MA Technology	\$7.3B US \$14B Global	24,000 US 40,000 Global	542 / N/A / N/A	\$127M	4.20%	Yes	Yes	EMC Corporation Last year, EMC launched Sustaining High Performance, an offsite, reside offered in partnership with Northeastern University. This program was built to offer high pote to identify and justify opportunities for profitability for EMC. Teams are formed and proposa presented to a panel of EMC executives. One of these proposals is currently a finalist for the program of the proposal sector of the proposal sector.
7	17	United States Navy Washington, DC Government and Military	\$81.3B US \$169.9B Global	139,904 US 330,772 Global	14,355 / 1,386 / 3,051	\$4B	5.50%	Yes	Yes	United States Navy More than 94 percent of United State Navy sailors and officers v adversarial cultures. The Navy developed its LREC program to train employees to effectively include mobile training teams, individual tutors, distance learning, and mail-order delivery o abroad receive LREC-generated language training. They attend a regularly scheduled form participate in a self-paced language learning program.
8	3	Vanguard Malvern, PA Finance/Non-Banking	\$2.3B Global	12,144 US 12,449 Global	33 / 50 / thousands	\$3M	NFP	Yes	Yes	Vanguard Some 80 percent of Vanguard's first-line leadership positions are filled internally. crew showing readiness for leadership. Selection is based on a rigorous screening proces of instruction by senior leaders and 17 hours of on-the-job enrichment activities with their or assumed leadership roles. Within three months in a first-line supervisor's role, all leaders at completely by senior officers.
9	8	Microsoft Redmond, WA Technology	NFP	88,365 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Microsoft The Microsoft Mentor Program is broken out into two components: career deve mentoring is focused on career and professional development through structured, year-lon less structured approach to mentoring, focused on work-related knowledge transfer (p facilitated by the apprentice's manager. Supporting infrastructure includes a portal that fac specific developmental programs, and a social networking application that allows people to
10	78	CareSource Dayton, OH Health/Medical Services	NFP	930 US	3/8/38	NFP	NFP	Yes	Yes	CareSource Annually CareSource University staff facilitates a strategy session for all level sessions, cross-functional groups are formed to "Discover" what currently is going well, "Dr business plan, and "Design" the critical themes that will become goals for the coming year. libraries to extend learning transfer between classes and collaborate on key cross-functional program, participants must consider the content, formulate an opinion or perform research
11	31	Edward Jones St. Louis, MO Finance/Banking	\$3.4B US \$3.5BB Global	37,573 US 40,768 Global	266 / 14 / 5,538	\$55.5M	3.00%	Yes	Yes	Edward Jones The primary method for identifying future leaders from the field—the larg advisors and regional leaders. During one- or two-day LDC sessions, a dozen participants develop projects addressing firm challenges. Outside observers provide feedback based or prospects for each participant and provide follow-up coaching. This process helps select al
12	23	Best Buy Co., Inc. Richfield, MN Retail	\$37.3B US \$49.6B Global	137,500 US 181,000 Global	268 / 1,605 / 5,350	NFP	7.69%	Yes	Yes	Best Buy Co., Inc. A new program called Talent Mobility was introduced at the corporate of the organization's talent pool and pave the way for talent growth opportunities for employed made available to serve short- and long-term needs while allowing employees to opt in to o Employees assuming one of these roles remain in their current position but are able to work
13	18	Shaw Industries, Inc. Dalton, GA Manufacturing	NFP	24,732 US 25,186 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Shaw Industries, Inc. Shaw Learning Academy partnered with the manufacturing division to develop its own internal feeder pool of maintenance talent. The six- to eight-month trainin lab exercises with coaching; "real-world" experience in manufacturing facilities; and ment 56 associates who have participated in the trainee program over the last 30 months, 92 per associates have received a promotion of at least one level since graduating the program.
14	15	Miami Children's Hospital Miami, FL Health/Medical Services	NFP	3,027 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Miami Children's Hospital An aging clinical workforce made job rotation the only means t Based on the leader's career interest, 10 percent of leaders were selected to lead new are function in itself and challenges leaders to think of themselves as leading "projects" rather 10 percent of leaders, in highly visible positions, have ventured from clinical responsibilities
15	14	Cerner Corporation Kansas City, MO Technology	\$1.3B US \$1.6B Global	6,403 US 7,856 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Cerner Corporation With uCern, Cerner's professional and knowledge networking system on solution, clinical venue, project, professional interest, etc., and other users then become Center space on uCern enables users to find formal learning events; discuss best practices such as job aids, videos, and solution support guides. Users participating in online discussi widget on that same page and search for and enroll in or begin tracked online or on-ground
* New	/ entry	; not ranked in the 2010 To	op 125							NFP Information provided, but not for publication ND Information not disclosed N/A Not applicable BP H

esidential four-day program for EMC's high-potential leaders potentials an opportunity to use their business and financial acumen osals on innovative solutions to real EMC business challenges are r the annual EMC Innovation conference.

rs will see foreign shores and meet individuals from allied and ively interface with different cultures. LREC's delivery mechanisms ry of training materials. All senior executives being assigned ormal foreign language course; have one-on-one tutoring; and

Ily. The Launch to Leadership program is tailored to high-performing cess followed by a nine-week program consisting of 34 hours eir direct managers. To date, 47 percent of the graduates have s attend Leading the Vanguard Way, a one-week program taught

development mentoring and peer mentoring. Career development r-long, cross-group mentoring partnerships. Peer mentoring is a er (primarily among members of the same team) and typically t facilitates mentoring relationships, matching assistance within all to connect with each other.

evels of management within the Operations function. During these "Dream" about how to create a future supporting the company's ear. CSU also utilizes discussion boards, wikis, and document ional team projects. Within the four-part Exploring Leadership arch, and compose a unique response.

largest employee population—is LDC workshops for financial nts role-play, work on case studies, make presentations, and d on firm success competencies, then discuss leadership ct all 228 regional leaders and future principals.

the campus. It is designed to develop a broader set of skills within byees throughout the company. Cross-functional assignments are o opportunities that match their passions and development goals. work on assignments that play to their strengths and passions.

ion to develop the START Industrial Maintenance Trainee Program aining program includes classroom and online training; hands-on entoring from existing, skilled maintenance associates. Of the 2 percent are still with the company and 42 percent of the n.

ns to support long-term career needs at Miami Children's Hospital. areas of responsibility. The CEO emphasizes leadership as a ler than leading "departments." As a result of this paradigm shift, ties to project management or vice versa.

tem for associates and clients, users share what they know based ome consumers of that knowledge. For example, the Learning tices for developing learning assets; and share learning materials, ussions or posting information can click the new Manage Learning bund learning activities.

BP Honored for Best Practice OTI Honored for Outstanding Training Initiative

RANKINGS 16-25

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
16	48	University of New Mexico Hospitals Albuquerque, NM Health/Medical Services	\$645M US	5,969 US	68/8/91	\$10.8M	3.20%	Yes	Yes	University of New Mexico Hospitals "Speed Networking" has become one of the hallma sessions provide up to 15 mentees with the opportunity to meet and dialog with 15 mentor sessions provide the mentee with exposure to multiple leaders' guidance and tips and netw experienced leaders with a seasoned leader (who has demonstrated success in the organiz Guide," which provides information on their roles, structure for monthly meetings, and idea
17	2	Automatic Data Processing, Inc. Roseland, NJ Business Services	NFP	29,872 US 47,000 Global	651 / 22 / 300+	NFP	NFP	Yes	Yes	Automatic Data Processing, Inc. The Management Development Program covers fundate to manager, business acumen, interpersonal skills, managing individuals and teams, and c 2010, 350 global participants attended in cohorts of 16 people for 12 months. Relationsh their new skills with individualized coaching and feedback. Participants complete a capstor what they have learned over the course of the year. Managers also participate in a variety
18	68	Mohawk Industries, Inc. Dalton, GA Manufacturing	\$5.3B Global	21,161 US 27,464 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Mohawk Industries, Inc. Mohawk recognizes that training must impact the employee's lir percent of employees did not have a primary care physician, the company launched a well More than 20 on-site health-care clinics now provide both episodic care and chronic diseas spouses in 2010. Last year, Mohawk also introduced healthy life coaches to address ongo about medication and support.
19	12	Chesterfield County, Virginia Chesterfield, VA Government and Military	\$715M US	4,362 US	29 / 26 / 657	\$4.2M	2.24%	Yes	Yes	Chesterfield County, Virginia The Center for Organizational Excellence implements a Le in which employees demonstrate the application of learning via documented improvements of costs avoided, annual hours saved, cycle time reduction, and customer service or quali the quality curriculum produced \$1.2 million in dollars saved, 661 hours saved, and 39 pro a process improvement initiative, a Success Story Summary form is completed in CQS Ce
20	30	BB&T Corporation Winston-Salem, NC Finance/Banking	\$10.8B US	32,394 US	142 / 3 / N/A	\$32M	1.80%	Yes	Yes	BB&T Corporation All new employees must attend a New Employee Orientation (NEO) set theme with trainers welcoming new employees aboard the "SS Opportunity." With tropical employees learn about BB&T's culture, benefits, dress code, career development, and lea an onboarding process. This 10-step process guides the hiring manager through the accline contributed to BB&T's 2009 average employee retention of 89 percent.
21	37	Intel Corp. Santa Clara, CA Manufacturing	\$7B US \$35.1B Global	43,800 US 78,356 Global	0/0/634	\$266.7M	3.80%	Yes	Yes	Intel Corp. Initially, two required courses for technician certification were delivered in several schedules could only meet 34 percent of the 5,000-student demand. This, in turn, led to a maintenance and the cost of corresponding equipment downtime. Instructor travel costs ensuing blended learning model consisted of interactive Web-based training, facilitated h hours for the certification (with associated cost savings of \$560,700 based on enrollment
22	10	Aetna Inc. Hartford, CT Real Estate/Insurance	NFP	33,221 US 34,021 Global	336/0/66	\$46M	2.60%	Yes	Yes	Aetna Inc. To train sales representatives weekly and sometimes daily on health-care refor are accessed quickly by office computers or mobile devices. These m-learning modules ar is presented as a dialog between two moderators in a narrative discussion. Out of the 1,5 to access this training in a mobile format. Satisfaction ratings from the participants have in
23	34	Allied International Credit Newmarket, Ontario, Canada Business Services	NFP	141 US 1,138 Global	11/15/150	NFP	NFP	Yes	Yes	Allied International Credit In 2010, Allied International Credit launched a Team Leader T tests. There is a competitive application process to gain admittance to the program, and t personnel. Besides incumbent team leaders and managers, other high-potential employee available. This creates a company "bank" of team leader- and manager-ready employees. successfully promoted to a full-time team leader role within five months.
24	33	McDonald's USA, LLC Oak Brook, IL Hospitality (food, lodging)	\$7.9B US \$22.7B Global	87,646 US 381,000 Global	260 / 28,387 / 1,412	NFP	NFP	Yes	Yes	McDonald's USA, LLC The third tier of McDonald's People Migration Strategy focuses on supports its management teams. As an outcome of its Future Learner Study, the new Rest virtual collaboration sessions. One-hour modules are attended virtually by up to 24 manage University professors. Learners benefit from national contact, calibration, and support by b others training in the same department manager role.
25	64	Sacramento Municipal Utility District (SMUD) Sacramento, CA Transportation/Utilities	\$1.2B US	2,113 US	24/8/83	\$12.3M	6.00%	Yes	Yes	Sacramento Municipal Utility District (SMUD) The organization built into its Building Le matches participants with a coach who is outside their business unit. SMUD provided an in that included skill building and role-playing and a process model for effective coaching, ten practice, and Web-based training. An ongoing Coaches Forum fosters learning and sha mixer is facilitated to help ensure a solid foundation for the relationship, and a Coaching A
* New	entry;	; not ranked in the 2010 To	op 125							 NFP Information provided, but not for publication ND Information not disclosed N/A Not applicable BP H

narks of UNM Hospitals' mentoring program. These two-hour ntors in a fast-paced, focused conversation. These quarterly etworking opportunity. The formal mentor program pairs less anization). Each pair receives a "Mentorship Program Partnering leas for development activities and relationship building.

ndamental skills a new manager needs including: transitioning nd career development. Through a blended learning approach in onship managers facilitate the learning so participants can practice stone project in which they demonstrate how they have applied ety of role-specific programs within their business functions. BP

s life outside of the organization. Therefore, after learning that 40 vellness program to help employees manage chronic diseases. ease management to employees; this was expanded to include ngoing chronic health issues through diet, exercise, and education

Level 4 evaluation through its Success Story Summary process ents to processes or business functions, including measurement uality of work life improvements. For FY10, employees applying process improvements. When a department or team completes Central, a centralized database.

session within 30 days of joining BB&T. The course has a cruise al music in the background and fun "onboard" activities, new earning opportunities. In conjunction with NEO, BB&T developed cclimation of their employee's first 90 days. These practices

even days of lecture and two days of classroom lab, and to a lack of certified technicians to perform equipment osts were \$200,000 during the last year of this model. The ed hands-on lab, and online mentoring. Training time fell by 50 nents at that time) and required travel fell to \$25,000 per year.

form, Aetna built informative yet short nano "learning bites" that are designed to work on a small BlackBerry screen. The content ,500 members of the sales force, more than 70 percent choose e increased by 30 percent.

r Training Program consisting of 29 topics and five formal nd the content is created and delivered by AIC management loyees are invited to participate even when no step-up position is es. Some 62.5 percent of the participants in the first course were

on restructuring how it manages its restaurants, and trains and Restaurant Department Management Curriculum incorporates agers from across the U.S. and are facilitated by two Hamburger by being able to share learnings and experience, and connect with

Leadership Talent program a one-year mentoring program that n initial orientation and half-day training session for the coaches templates to document individual goals and progress, skill haring of best practices among coaches. A coach-coachee Agreement is created and signed by both parties.

RANKINGS 26-35

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
26	32	Paychex, Inc. Rochester, NY Business Services	\$2B US	12,174 US 12,201 Global	166/5/1,193	NFP	NFP	Yes	Yes	Paychex, Inc. The Paychex Training & Development Center created a corporate YouTube use their laptops, equipped with cell card/WiFi technology to access the secure video site an iPhone. Top-producing sales reps and managers in key leadership positions stop by F eight-minute video clips on a subject of their choosing. Each video can be rated by viewers.
27	29	Suffolk Construction Company, Inc. Boston, MA Construction	NFP	803 US	11/105/193	NFP	3.00%	Yes	Yes	Suffolk Construction Company, Inc. The CareerStart Program immerses recent high-p Over a two-year period, the Career Start Program rotates new employees through Suffolk Project Management. Through these eight-month rotations, employees learn the daily resp Start employees also receive a one-day overview training for each operational area. After their understanding. Learning & Development reviews grades with each Career Start employees
28	22	AlliedBarton Security Services LLC Conshohocken, PA Security Services	NFP	NFP	NFP / NFP / NFP	NFP	NFP	Yes	Yes	AlliedBarton Security Services LLC A customized 360-degree report maps AlliedBartot the development and business performance of company executives. The 360-degree proceed which enables leaders to utilize mapped leadership tips for their development—recently in rating system compares leaders across business units on quality of leadership and how w values. Results will be used for succession and talent planning.
29	49	American Infrastructure Worcester, PA Construction	NFP	1,441 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	American Infrastructure The Leadership for New Professionals program is designed for ne spans 12 weeks and involves a training course and leadership coaching. The Field Employee manager) have leadership development components built into them. They involve coaching, r discussions, and best practice sharing. The 18-month Leadership Intensive program focuses mentoring, assessments, cross-functional assignments, coaching, peer group discussions, g
30	91	BÖWE BELL + HOWELL Durham, NC Manufacturing	NFP	1,552 US 1,657 Global	17 / 5 / 455	NFP	3.15%	Yes	Yes	BÖWE BELL + HOWELL In pursuing a robust return on value (ROV) program, BBHU receip years' experience as a BBH field service manager. Leveraging strong relationships within t training client base), the new TTM contacts the manager of students three to four weeks to students' specific expectations and objectives. The TTM passes this information to the cla manager also identify specific production metrics that can be compared before and after the
31	47	Quintiles Transnational Corp. Durham, NC Pharmaceutical Services	NFP	6,654 US 22,613 Global	123 / 60 / 225	NFP	NFP	Yes	Yes	Quintiles Transnational Corp . An online hub for manager effectiveness tips called Ma actions managers can use immediately to build trust and energize their teams. The pres into managers' busy schedules. Most presentations included a mini-quiz to reinforce the 495 hours of presentations with 6,095 visits to the site from May-October 2010. In post reported that the information was helpful.
32	26	CarMax, Inc. Richmond, VA Retail	\$7.4B US	13,439 US	54 / N/A / 1,900	\$16.1M	3.00%	Yes	Yes	CarMax, Inc. CarMax frequently uses validation studies to evaluate if the training, skills, a do so. For example, in evaluating the effectiveness of its Management Assessment Prograthan 300 data points, spanning 18 months. Candidate raw scores representing several diffectivenal consulting firm for analysis. The results of this analysis helped CarMax to determine system, plus confirmed the overall strength of the program and each of the components.
33	50	Jiffy Lube International Houston, TX Retail	NFP	NFP	8 / 46 / all employees	NFP	NFP	Yes	Yes	Jiffy Lube International New Franchisees and their management staff spend one week a the e-learning, including the orientation, customer service, and technical skills courses. In on-the-job training guided by the Daily Training Observation Guide, and pass the Proficiency workshops. Finally, during the first week on the job, the JLI district manager visits and coa
34	71	ESL Federal Credit Union Rochester, NY Finance/Banking	NFP	623 US	6/0/25	NFP	NFP	Yes	Yes	ESL Federal Credit Union In 2010, ESL changed the role of its front-line supervisor, pro training. The upgraded Manager Fundamentals training series now consists of four half-day and hands-on activities. Between sessions, managers receive assignments to help build the giving feedback, using their listening skills, and recognizing their employees and report bac can be found in ESL's turnover rate (projected at 14 percent, as compared to the industry
35	38	PAETEC Fairport, NY Communications	\$1.5B US	3,693 US	20 / 1 / 75	NFP	2.00%	Yes	Yes	PAETEC The new onboarding program features a New Hire Landing Page that includes 10 new hires' PAETEC knowledge. For their first 30 days, new hires have a Co-Pilot (a dedicat environment) and the online PAETEC Passport (links to CBTs and other training material that rewarded for completing their Passport requirements with PAETEC Points that can be used cards and bikes. Follow-up with new hires occurs after seven, 30, and 180 days.
* Nev	w entry	; not ranked in the 2010 To	op 125							NFP Information provided, but not for publication ND Information not disclosed N/A Not applicable BP

60 JANUARY/FEBRUARY 2011 training

ube-like video environment, commonly called PayxTV. Sales teams site, hosted by a third-party vendor. Videos also are available using by Paychex's corporate multimedia studio to record three- to ers. To date, more than 900 users have access to 70-plus videos.

ph-potential college graduates into the industry and the company. olk's main operational areas of Estimating, Field Operations, and esponsibilities of each team member and department. Career ter each rotation, they complete a graded assessment to measure mployee and arranges coaching in needed areas.

arton's Core Values and Leadership Non-Negotiables. This drives process is linked to an online talent tool kit, The Leader's EDGE, y introduced as The AlliedBarton Leadership Index. This leadership w well they execute toward living AlliedBarton's "Dare to be GREAT"

or newly promoted office supervisors. Facilitated by the CEO, it yee Development Programs (foreman, superintendent, and project g, mentoring, training courses, experiential assignments, peer group ses on senior managers (field and office) and involves training, s, group teambuilding experiences, and best practice sharing.

ecently hired a new technical training manager (TTM) with several nin the Field Service organization (a large component of BBH's ks before they attend a class, identifying the managers' and class instructor to allow for tailored content. The TTM and field ter training to quantify improvements and training value.

Managers' Edge features mini-presentations that focus on presentations are deliberately brief—around two minutes—to fit the learning and a rating function. Managers logged more than post-presentation satisfaction surveys, 97 percent of managers

Is, and behaviors it thinks drive successful performance really bgram (MAP), CarMax conducted a validation study using more I different elements of the program were compiled and sent to an rmine adjustments that needed to be made to its overall scoring ts.

ek at a training store. Prior to the training, they complete all In those courses, they complete e-modules and perform the ency Exams. After the training week, they attend five management coaches them. **OTI**

prompting Learning and Development to redesign supervisor day modules with a heavy emphasis on skill-focused exercises d their skills while on the job. Managers are asked to practice t back at the next session. An indicator of the program's success stry benchmark of 17.6 percent).

s 10 computer-based trainings (CBTs) designed to jumpstart icated person in their office to help train them on their work I that must be completed within the first month). New hires are used to purchase items from the company store, including gift

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RANKINGS 36-45

	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure		Additional Information
36	93	First Horizon National Corporation Memphis, TN Finance/Banking	NFP	6,438 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes		First Horizon National Corporation Branch teams were encouraged to send in their poor customer service using their cell phones or other means to capture the video. The contest basement studio was used to film an announcement for the contest using a green screen a the narrator dressed in fishing attire and holding a fishing pole as he "fished for outstanding TN, and its feature podcast was titled "Churchlady Meets the Mystery Shopper."
37	46	Shape Corp Grand Haven, MI Manufacturing	NFP	1,500 US 1,680 Global	10/21/37	NFP	NFP	Yes	Yes		Shape Corp Candidates identified as top talent work in teams to develop solutions to real the Executive Committee. This allows current executives to see how potential leaders hand also allowing the next generation of Shape Corp leadership the chance to obtain buy-in fror measured quarterly, and if personnel are failing to produce results, they are replaced with a given time—six teams of five).
38	27	Wells Fargo & Company San Francisco, CA Finance/Banking	NFP	276,600 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes		Wells Fargo & Company An interactive skill drill program called Key Drivers in Action -The members to hear customer/team member interactions, and rate how well a team member drivers and behaviors. Participants receive points for rating close to the "expert" rating and team member performs at a 5 rating on the scale of 1 to 5.
39	53	Scotiabank Group Toronto, Ontario, Canada Finance/Banking	\$14.7B Global	600 US 68,000 Global	156 / N/A / N/A	C\$55.3M	1.50%	Yes	Yes		Scotiabank Group With Scotiabank operations in more than 50 countries and spanning si enhance collaboration, and facilitate networking is essential. In response, the organization of FaceForward. It features user profiles, blogs, wikis, communities of practice, and social bo 2009 to 20,000 users in 2010. Scotiabank plans to expand the tool to the remainder of its management system.
40	54	Miami Cerebral Palsy Residential Svcs., Inc. Miami, FL Health/Medical Services	NFP	318 US	NFP / NFP / NFP	\$82.6K	NFP	Yes	Yes		Miami Cerebral Palsy Residential Services, Inc. The organization continues the proce consumers that will be accessed through the learning management system. Once complet sharing with MCPRS staff what they value as customers. These modules are called "Get to information they can use in supporting the consumers who receive MCPRS services. All MC learning modules.
41	43	Nationwide Mutual Insurance Company Columbus, OH Real Estate/Insurance	\$20.8B US	36,279 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes		Nationwide Mutual Insurance Company Online computer-based training and readings a sessions. Three workshops for the independent contractor audience reduced on-site training online pre-work. Projected savings are estimated at \$1 million over the course of a year. M prepared to participate in the instructor-led workshop.
42	95	SpawGlass Selma, TX Construction	\$460,952 US	554 US	1/50/75	\$400K	1.50%	Yes	Yes		SpawGlass The SpawGlass guide for annual employee performance/development review well as training credits achieved in prior years and training and development planned for th includes evaluation of performance progress and completion of relevant training courses. S 360 assessment it will use with team members this year. It also is completing a revised ca competencies that need to be completed in years 1 to 4 for six different key positions.
43	66	Navy Federal Credit Union Vienna, VA Finance/Banking	NFP	7,051 US 7,175 Global	103/0/500	NFP	NFP	Yes	Yes		Navy Federal Credit Union Conducted bi-weekly at Navy Federal's three campuses, New areas of the organization. The program includes computer skills training, communication, p introduction to products and services. An interactive <i>Jeopardy</i> -like game shows participant specially designed NEOs. Each business unit has its own blended approach that furthers or for example, go through 240 hours of instructor-led training, with an additional 80 hours re
44	87	MetLife, Inc. New York, NY Real Estate/Insurance	NFP	37,300 US 53,800 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes		Met Life, Inc. MetLife transformed its bi-annual National Sales Meeting into an annual le market-facing Employee Benefits Sales (EBS) professionals and managers. The mini-univer managers, and customer service personnel to receive 12 hours of training workshops. Wo and audience response activities. A central intranet portal provided access to pre-work, job facilitator and participant guides for all attendees post-conference.
45	81	Western Summit Constructors, Inc. Denver, CO Construction	NFP	455 US	4 / 80 / 40	\$850K	4.00%	Yes	Yes		Western Summit Constructors, Inc. The District Leadership Development Program (DLI 360-degree review and debrief, outside executive coaching, and results-oriented action pla positions where they can further benefit the larger organization and create growth opportun nomination into the Executive Leadership Development Program (ELDP) after two years of are considered the upcoming successors to current senior executive positions, and are like
* Nev	۱ w entry:	; not ranked in the 2010 To	125 ad	· ·				· I		· I	NFP Information provided, but not for publication ND Information not disclosed N/A Not applicable BP He

* New entry; not ranked in the 2010 Top 125

podcast skits showing the right and wrong way to provide est was titled, "Fishing for Customer Service"; a make-shift en and overlaid stock video footage. The announcement shows ling customer service." The winning team was located in Bristol,

eal-world Shape Corp problems, which then are presented to andle complex issues Shape Corp currently is dealing with while from current leadership and implement their ideas. Results are ith a new individual (no more than 30 candidates are enrolled at a

The Voice of WOW! was introduced to enable store team ber provided an outstanding customer experience based on key and have the opportunity to hear the scenario replayed where the

g six continents, the ability to bridge people and information, on developed an internal social networking application called bookmarks. FaceForward went from 3,000 users while in pilot in of its employee population this year, as well as link it to its learning

ocess of developing individualized training modules for each of its pleted, consumers and their family will be involved in creating and to Know Me." Staff working with consumers will learn specific MCPRS employees will complete these "Get to Know Me" online

gs are prerequisites for many of Nationwide's instructor-led ining by one full day in each workshop due to the assignment of . Many agents express that the pre-work helps them be better

ew includes specific discussion of employees' career goals, as the next year. The performance/development review discussion s. SpawGlass recently completed the development of a hybrid career track matrix that has a list of training topics focused on

New Employee Orientation (NEO) includes employees from all on, professional behavior, diversity, ethics, teamwork, and an ants how a credit union earns profits. Managers and above attend s orientation specific to their area. Employees at new branches, required for team leaders.

l learning and professional development conference for 500 versity-style program enabled sales representatives, sales Workshops employed role-plays, videos, case studies, games, job aids, classroom instructional material, and workshop

(DLDP) is a year-long leadership program that includes a planning. DLDP aims to promote candidates into executive rtunities for others. Graduates from DLDP are considered for rs of successful executive-level management. ELDP candidates likely to become officers of the company.

RANKINGS 46-55

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
46	57	ABF Freight System, Inc. Fort Smith, AR Transportation/Utilities	\$1.3B Global	10,863 US 10,924 Global	123/2/200	NFP	1.00%	Yes	Yes	ABF Freight System, Inc. The Operations Management Training series consists of three University. Training is reinforced by front-line management, quarterly periodicals, and online has grown into a major part of ABF's culture. More than 2,500 of ABF's front-line superviso
47		Keller Williams Realty Austin, TX Real Estate/Insurance	NFP	80,634 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Keller Williams Realty Every KW office has an Associate Leadership Council (ALC) comp members sign a covenant each year, with one of the agreements being to "contact at leas offers MAPS Coaching for all levels of agents and leadership. Programs range from "fas one-to-one coaching. Offices that are large enough include a Productivity Coach who wor and hold them accountable as they complete the tasks necessary to increase their product
48	79	Healthways, Inc. Franklin, TN Health/Medical Services	NFP	2,913 US 3,050 Global	30 / NFP / NFP	NFP	NFP	Yes	Yes	Healthways, Inc. In 2010, the 90-day CONNECT onboarding process offered 350 of Healt communications with access to videos, links, resources, and other colleagues that helped t full-day orientation highlighting the culture and resources available to them to ensure their su Bags, Field Trips, and online learning content that connected the newest colleagues to the b
49	100	U.S. Security Associates, Inc. Roswell, GA Business Services	\$688M US	30,000 US	10/100/2000	\$6.9M	1.50%	Yes	Yes	U.S. Security Associates, Inc. Before becoming a supervisor with U.S. Security Associate Supervisor Training Series and pass a test with a score of 80 percent or higher on each ur module and in files that can be played on an MP3 player, compatible cell phones, and port role of supervisor; principles of leadership; customer service; time management and organ managing and motivating officers; alcohol, drug, and substance abuse; and legal issues for
50		SPIN, Inc. Philadelphia, PA Human Services	\$58.5M US	987 US	6/0/95	\$626K	2.00%	Yes	Yes	SPIN, Inc. Every year, SPIN's Children Services employees complete a comprehensive Proferror growth and development for professionals in the Early Childhood field. Through career course training goals are identified and an individual training plan is developed. PDR responses are careas of professional development the majority of the workforce has identified as priority needs.
51	110	ResMed San Diego, CA Manufacturing	NFP	673 US 3,191 Global	5/12/25	NFP	NFP	Yes	Yes	ResMed The company offers one-hour "Power Hour" trainings on different topics each we offers two different times to attend a one-hour training on the topic for that week. This min to attend training. Topics range from soft skills (such as e-mail management) to departmer courses that people may not be able to attend, or to fill a business need (such as introduci
52	125	EMD Serono, Inc. Rockland, MA Health/Medical Services	\$1.2B US	1,095 US	2/2/61	NFP	NFP	Yes	Yes	EMD Serono, Inc. All new EMD Serono employees attend at a minimum 17 hours of orier created Day One program provides employees with the need-to-know information in their fin Serono new employees participate in HOOP (Home Office Orientation Program), which provincludes a comprehensive overview of all major business functions by senior leadership. It welcome reception, and a short training program on how EMD Serono employees can "live
53	*	ISP America's Home for College Sports Winston-Salem, NC Communications	NFP	300 US	NFP / NFP / 20	NFP	NFP	Yes	Yes	ISP / America's Home for College Sports A Property Surge is a two-day sales surge at immediate business; establish health of 30-, 60-, and 90-day pipelines; provide one-on-one of partnerships; complete self-assessment and customer 360 feedback surveys; and re-energ each seller and the sales trainer to discuss their self-assessments, study their sales progress to sales calls/ride-alongs and client meetings. As a direct result of Property Surge events, IS
54		Cartus Corporation Danbury, CT Relocation Services	NFP	1,743 US 2,310 Global	16/3/114	NFP	NFP	Yes	Yes	Cartus Corporation Emerging leaders engage in a nine-month program. The classroom p combines leadership theory with experiential activities. A core element of the program is L leadership experiences and organizational perspective. Course participants receive 360-de experience. New managers are provided access to a self-study guide of development action role. All managers use the Leadership Development Roadmap to identify classes they may
55	62	Baptist Health Care Pensacola, FL Health/Medical Services	NFP	5,347 US	30/12/450	NFP	3.00%	Yes	Yes	Baptist Health Care The company uses a training process called Quest for all new lear eight-hour days of classroom-based learning (spread over three weeks), combined with a r hosted by the CEO. The CEO shares the history of the organization, the present organization He also reviews the leadership core competencies that define expected leader behaviors a orientation checklist into this process.
* Nev	v entrv:	; not ranked in the 2010 To	ap 125							NFP Information provided, but not for publication ND Information not disclosed N/A Not applicable BP H

* New entry; not ranked in the 2010 Top 125

ee instructor-led courses that are taught at ABF's Corporate line computer-based modules. This process began in 1993 and sors have attended these classes.

mprising the top 20 percent most successful agents. ALC east four agents a year and offer assistance." Keller Williams also fast-track" (group coaching over 16 sessions) to two-to-one and works with new associates to provide advice, answer questions, ductivity.

ealthways' newest colleagues: consistent and frequent d them acclimate, adjust, and excel in their new role and team; a success; and interactive touchpoints such as PowerHours, Brown e business, customers and members, leaders, and each other.

ciates, officers are required to complete the eight-course unit. Supervisor Training is available via a recorded session ortable video players. The series introduces the employee to: the ganizational skills; negotiation skills and conflict management; for supervisors.

rofessional Development Record (PDR): a pathway to professional unseling with each employee, annual professional development re compiled and then training is designed to address identified needs. This year, 71 of the 109 individualized goals were realized.

week. In one week, there is a single day during which ResMed ninimizes time away from a learner's desk while still allowing them nental overviews. The idea is to offer small pieces of existing ucing the role of a new department).

rientation in the form of two separate programs: The newly r first week of employment. During the second phase, all EMD rovides a "molecule-to-market" presentation. This program It also features visits from actual patients, a laboratory tour, a live" the company values. OTI

at a specific ISP property designed to identify and close ne coaching; reinforce the passion and importance of ISP's ergize the sales team. Day 1 consists of one-on-one meetings with ression charts, and evaluate client feedback. Day 2 is dedicated , ISP secured approximately \$150,000 of new business.

m portion is delivered in conjunction with a local university and s Leaders Develop Leaders, where VPs and directors share their -degree feedback and use it to personalize their development ctions they can take within the first three months of their new hay need to take to develop or hone their skills.

leaders, from supervisors to SVPs. Quest consists of three a mentoring program, assignments, and a new leader luncheon ational structure, and the future vision for the health-care system. ors at BHC. Baptist Health Care also incorporated a new leader

BRANKINGS 56-60

2 F	011 ank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
5	6	*	Cianbro Corporation Pittsfield, ME Construction	NFP	2,000 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Cianbro Corporation A rotational program for new hires is a three-part program that prov The Financial Department also provides a program that entails rotations through field assign At the senior levels of the organization, Cianbro rotates top talent to provide them with the management position in the organization. This process is managed by the Talent Council, w Resources, and VP of Operations.
Ę	57 2	28	Steelcase, Inc . Grand Rapids, MI Manufacturing	\$1.2B US \$2.2B Global	6,964 US 11,254 Global	15/6/30	\$4.6M	3.20%	Yes	Yes	Steelcase, Inc. Steelcase University has an online support tool called Leadership Essentia This just-in-time tool replaces an 18-month training initiative. Leadership Essentials has two provides all of the necessary information they may need to reference as managers. The see which provides courses that support all of the identified competencies required for People I
5	8	75	Bank of America Charlotte, NC Finance/Banking	\$98.2B US \$119.6B Global	280,000 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Bank of America The Consumer Leadership Program (CLP) recruits and develops leaders annually). Associates participate for six to 18 months and are assigned a Leadership Devel Each is responsible for leading a business project to demonstrate the leadership skills and role. The program success measures include satisfaction (99 to 100 percent), promotion (8 performance for 12 months after promotion (consistently outperform non-CLP peers).
Ę	9	39	DaVita, Inc. Denver, CO Health/Medical Services	\$6.1B US	35,595 US	87 / 249 / 188	\$28.5M	2.00%	Yes	Yes	DaVita, Inc. DaVita requires teammates from the director to senior executive-level to partic program requires one day of classroom instruction alongside new patient care technicians executive spends eight to 32 hours with a PCT functioning as a technician. In addition, form three to six months—is a core component of DaVita's Redwoods Resident program. In compracticum provides new directors in the program with a realistic view of what it takes to such
e	i 0 1		Coldwell Banker Real Estate Parsippany, NJ Real Estate/Insurance	NFP	85,000 US 93,000 Global	NFP / 40 / 60	NFP	NFP	Yes	Yes	Coldwell Banker Real Estate The ACT (accelerated career training) blended and staged p supervisors. Topics include the basics of real estate branch management, leadership, mana productivity. There are two days of traditional classroom instructor, plus self-paced titles an The Global Management Summit is an annual three-day event to provide best practice-shari to franchise and real estate management, and motivational keynote speakers.





rovides exposure to estimating, engineering, and field experience. signments, business unit assignments, and a corporate rotation. ne exposure and experiences they will need to take on a senior , which is composed of the president, CFO, VP of Human

ntials for newly hired or promoted managers (People Leaders). wo sections. The first section is People Leader Tools, which second part of this support system is People Leader Courses, le Leaders.

ers to assume critical Consumer executive roles (50 leaders velopment (LD) coach and a line of business (LOB) coach/mentor. nd business acumen needed for an expanded or "next-level" n (80-plus percent), retention (99 to 100 percent), and on-the-job

articipate in an immersion program called "Reality 101." This ns (PCTs). Then, in a hands-on clinical training portion, the ormalized job rotation—including managing a dialysis facility for ombination with shadowing and mentoring, this management successfully manage a clinic.

ed program provides comprehensive training for front-line anaging change, communication, and coaching for increased and a Webex. Learner behavior is self-assessed after 90 days. aring opportunities, breakout sessions with key topics applicable

RANKINGS 61-65

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
61	104	Healthpoint LTD Fort Worth, TX Health/Medical Services	NFP	250 US 265 Global	3/14/30	\$1.9M	NFP	Yes	Yes	Healthpoint LTD All new sales hires participate in 40 hours of Home Study, 120 hours of hours of Home Office Facilitated training within their first three months of employment. In I, Orientation II, and Advanced III Courses to further enhance their selling skills. Healthpois sole purpose is to work with new employees within three months of completing orientation opinion leaders at national meetings.
62	69	Buckman Memphis, TN Manufacturing	NFP	462 US 1,460 Global	20/85/150	NFP	NFP	Yes	Yes	Buckman The company formed global teams and workgroups to facilitate best practifunctional departments and to help associates learn from each other. These associate meetings in Memphis and other locations yearly. During these meetings, they participation in the meeting and other pertinent associates on site. The teams and workgroups are facilitate intracompany communication.
63	109	Banner Health Phoenix, AZ Health/Medical Services	\$4.6B US	35,920 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Banner Health In 2009, Banner introduced its first consistent enterprise model New Er curriculum content is universal to the system; 25 percent is facility specific. In addition, demonstrate adequate ability to deliver patient care independently. New nurses must pawork independently on the unit. Academies include didactic, experiential practice, and come to Banner for the first time, or nurses who change specialties within Banner, also be added to be added
64	67	NIIT (USA), Inc. Atlanta, GA Business Services	\$111M US \$260M Global	469 US 3,483 Global	NFP / NFP / NFP	NFP	.60%	Yes	Yes	NIIT (USA), Inc. The Global Leadership Program (NGLP) is a competency-based develop successors for the critical roles within the organization. Every year, 18 specially identifie of three five-day workshops planned every four months (followed by a business project) of This is supplemented by interactive sessions with industry experts through the Synchron complete, NGLP graduates are allocated new roles based on an internally defined "Role
65	80	InterContinental Hotels Group Atlanta, GA Hospitality (food, lodging)	\$772M US \$16.8M Global	16,364 US 110,000 Global	95 / N/A / 95	NFP	33.00%	Yes	Yes	InterContinental Hotels Group For many initiatives, IHG measures business impact of customer satisfaction with increases in revenue generated at each hotel. For example, the service cultures at each of its seven brands. To date for the STAY REAL initiative are estimates customer service improvements at hotels that have undergone the training of the Americas region alone. BP



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rs of On-The-Job Training with a field-based sales trainer, and 80 t. In addition, eligible employees participate in week-long Orientation point also employs two dedicated National Sales Trainers whose tation. The company also provides detailed training with industry key

actice sharing across Buckman's operating companies and ates meet virtually at least quarterly and hold face-to-face cipate in round robin one-on-one meetings with other participants are supported by portals, forums, and communities of practice to

I Employee Orientation (NEO) class: Some 75 percent of the on, clinical employees are paired with preceptors until they pass "academies" in their clinical specialties before being able to nd competency test at the BSimMC. Experienced clinicians who so must pass specialty competencies at the BSimMC.

elopmental plan designed for individuals who are identified as tified employees are eligible for NGLP certification. NGLP is a series ct) to build a strong conceptual foundation for critical business areas. ronous Learning Technique (SLT) platform. Once the program is ole Allocation Matrix."

ct using an industry model that correlates improvements in ple, IHG uses this model to assess impact of major overhauls of e at all Holiday Inn and Holiday Inn Express hotels worldwide, IHG ng will translate into annual incremental revenue of \$82 million in



RANKINGS 66-70

	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
66	*	NCO Financial Systems, Inc. Horsham, PA Business Services	NFP	15,350 US 30,000 Global	350+/0/45	NFP	NFP	No	Yes	NCO Financial Systems, Inc. Newly promoted supervisors are enrolled in Level 1 and The program includes surveys taken each quarter by their associates and senior manager The HR Reporting Analysis reports survey results quarterly. Meetings are held monthly with recent survey results for their division, and held quarterly with the management team at the
67	20	VSP Rancho Cordova, CA Health Insurance	NFP	2,476 US	52 / 0 / 75	NFP	NFP	Yes	Yes	VSP Sales Training focuses on sales strategy and competitive positioning with the rollout of A concentrated effort to work effectively with Marketing resulted in a consistent message guniversity with the development of 10 new online interactive training modules; trained the erole-play; expanded its STAR Trainer program to two new customer audiences; conducted racross many locations; and continued to revise and train on customer relationship manage
68	59	Orkin, LLC Atlanta, GA Business Services	NFP	8,000 Global	27/2/1871	\$17.7M	7.10%	Yes	Yes	Orkin, LLC Employees are selected to participate in a customized three-level training prog The Branch Manager Training curriculum, conducted over nine months, consists of self-dire that must be passed before proceeding to the next level. After successfully completing the in which they are constantly exposed to real-life branch situations. The chairman and CEO s conducted. This program provides each participant more than 1,000 hours of leadership d
69	88	Verity Credit Union Seattle, WA Finance/Banking	NFP	109 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Verity Credit Union In response to the expressed desire to have internal candidates more Supervisor Pipeline program. Training for candidates interested in becoming supervisors is interviews, mentoring with key subject matter experts, role-playing common supervisor issu Candidates walk away from this program with a clear understanding of the talents, skills, as of this program is a more prepared talent pool to fill internal needs when they arise.
70	*	FedEx Express Memphis, TN Transportation/Utilities	NFP	102,000 US 140,000 Global	290/610/500+	NFP	NFP	Yes	Yes	FedEx Express The 10-month Finance Leadership Exploration (FLEX) is a leadership deverous Department. The program includes guest speakers, a series of activities (experiential and coaching experience with a manager of their choice. At the end of the 10-month program, presidents. BP

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Ind 2 Leadership Development Programs, which last 1.5 years. ger to gauge their ability to lead and perform key job functions. ith the senior vice presidents/business owners to review any the respective locations to discuss action plans for improvement.

It of a new sales message and new product launches. ge going out to all of VSP's primary customers. VSP created Sales e entire sales force on new Sales messaging via modeling and ad numerous sales strategy communication calls with Sales staff gement system enhancements.

rogram to prepare to ultimately run an Orkin Branch office. lirected, on-the-job and classroom training with milestone tests the curriculum, trainees attend Management Development School O spend significant time leading segments each time the school is o development.

ore "supervisor ready," the training department created a s is conducted over several months and is composed of ssues, small group or one-on-one training, and individual projects. , and abilities needed to take on a supervisory role. The end result

evelopment program for high-potential employees in the Finance nd instructor-led workshops), assignments, and a one-on-one im, they present their Individual Development Plans to their vice

CONGRATS!

We'd like to recognize everyone who helped contribute to our team and organization by supporting comprehensive training programs with an emphasis on quality.

Here's wishing you continued success in 2011 as you strive to push the boundaries of what excellence in training looks like.





RANKINGS 71-75

	011 ank I	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
7	1 1	103	Grant Thornton LLP Chicago, IL Business Services	\$1.1B US \$3.6B Global	5,214 US 30,379 Global	25 / 0 / 295	NFP	NFP	Yes	Yes	Grant Thornton LLP The Client Service Cycle (CSC) was developed using client se feedback. Part of Client Service Cycle training is a leadership development training i component of the CSC's "Measure Results" phase. Session co-leaders are a manage client survey that drives SQM scores and provide guidance on how and whom to Next, learners individually review sample SQM results and formulate a follow-up disc
7	2 5		Baylor Health Care System Dallas, TX Health/Medical Services	\$3.4B US	19,546 US	99 / 76 / 80+	NFP	NFP	Yes	Yes	Baylor Health Care System New leaders are required to take six e-learning cou leadership role. They also develop a plan to improve their leadership based on an assessment are mapped to developmental activities, including project work and m management system, and supported with Baylor's Individual Development Planning called the Leadership Development Institute, where industry thought leaders share
7	3]		Windstream Communications Little Rock, AR Communications	\$4B US	9,500 US	19/0/657	NFP	NFP	Yes	Yes	Windstream Communications Windstream Training uses a variety of methods are available for employees to post their thoughts, best practices, etc. 2. Web F are monitored weekly for comments/suggestions. 3. Surveys: After each facilita used to gauge progress and pinpoint areas of improvement. 4. Workgroup Meet Training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans and requests direction from management on training shares immediate plans a
7	4 7	77	American Fidelity Assurance Company Oklahoma City, OK Real Estate/Insurance	NFP	1,495 US	13/3/140	NFP	4.50%	Yes	Yes	American Fidelity Assurance Company In American Fidelity's Mentoring Prog (PPI) results and mentee goals and objectives. A Mentoring Orientation introduce agreement, action plan meeting tools, PPI results, resources, and evaluation for are required to submit scheduled relationship/process evaluations, progress re evaluations is used in the ROI analysis and for program recommendations.
7	5		G4S Secure Solutions (USA) Inc. Palm Beach Gardens, FL Security Solutions	\$2.3B US \$10.9B Global	33,542 US 630,000 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	G4S Secure Solutions (USA) Inc. The company offers 82 entry-level security- supervisors, 41 Harvard-authored online programs for supervisors and manage hires, 25 continuing education interactive security training programs offered via opportunities designed to hone technical skills on an ongoing basis. IT skills are courses sponsored by Microsoft. G4S also provides online courses in Safety for

Thank you. It's an honor to be named among the 2011 Training It's an honor to be named among the 2011 Training It's an honor to be named among the 2011 Training Top 125, and I want to thank the entire staff of Top 125, and I want to thank the entire staff of the Discover Training Center of Excellence. Your the Discover Training Center of Excellence ward the Discover Training Center of Excellence. Your dedication and professionalism made this award dedication and professionalism made this award possible. Congratulations! On behalf of our team, thanks to Training magazine for this recognition. Sincerely, Jon Kaplan Director, Training Center DISCOVER of Excellence

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service best practices and incorporating five years of Grant Thornton client ng module on the Service Quality Measurement (SQM) process, which is the core naging partner and high-performing program graduate. Co-leaders review the n to survey. Learners then use role-play to practice managing client feedback. discussion with the client based on the feedback.

courses, and three classroom courses when they are onboarded to their an assessment they take in one of those courses. The components of the d mentorship. Existing leaders are assessed online through a Web-based talent ning Resource Guide. Managers and above attend a twice-yearly day-long event are their research on leadership best practices.

bds to solicit feedback from employees including: 1. Blogs/Wikis: These tools b Feedback: All training Websites have links requesting feedback. These links ilitator-led class, Windstream asks participants to submit confidential surveys eetings: During regular meetings with workgroup management, Windstream a training needs.

Program (AMP), participants are paired based on Personal Profile Indicator uces mentor/mentee participants to their tool kits, including a mentoring forms. The mentoring relationships last from six to 12 months. Participants is reports, and application reports. The information obtained from the

ity-related training programs, 98 advanced learning programs for security agers, basic skills programs of at least 40 hours for all security new via the learning management system, and numerous continuing education are tested prior to hire, when required, and/or provided for through online for OSHA certification and compliance.

<image><text>



RANKINGS 76-80

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
76	58	Loews Hotels New York, NY Hospitality (food, lodging)	\$380M Global	6,710 Global	28/1/567	\$2.9M	1.25%	Yes	No	Loews Hotels After Loews' CEO participated in TLC's show, <i>Now Who's Boss</i> , where corporganization, he mandated that Executive Committee members be assigned to hourly post that role to standard. Star Trainers train the executive in their jobs, and the experience is we examines issues and results in action plans. Loews also expanded this model to include d working relationships interdepartmentally.
77	*	J.B. Hunt Transport Services, Inc Lowell, AR Transportation/Utilities	\$3.3B US	15,160 US	45/12/45	\$623.8K	2.00%	Yes	Yes	J.B. Hunt Transport Services, Inc. The company developed a competency model that enc position. The leadership model is made up of seven pillars of leadership, which include: Lead Building, and Safe Practices. The seven pillars are made up of 23 success factors in which k centered around the identification of each employee's strengths and growth opportunities wit supervisor ratings to formal diagnostic assessments, for which J.B. Hunt retains an outside in
78	97	Blue Cross and Blue Shield of Michigan (BCBSM) Detroit, MI Health Insurance	NFP	7,092 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Blue Cross and Blue Shield of Michigan (BCBSM) To reach employees scattered acro information sites: Knowlt and MISource. Knowlt has 150 higher-level wikis, Web courses, p information on more than 80 business topics. MISource provides operational-level informa utilization—with an average of 5,000 hits per day—validates its importance as a key reso
79	92	APC by Schneider Electric West Kingston, RI Manufacturing	\$1.4B US \$3.2B Global	2,720 US 11,250 Global	62/15/300	NFP	NFP	Yes	Yes	APC by Schneider Electric The company incorporates role-play in its Sales Training Unive sales development. APC utilizes weekly role-plays to test and enhance employees' skills in draw from actual customer situations (names changed to protect customer confidentiality (often members of the sales management teams) with detailed background information. D the company expects them to discover different information and evaluate it accordingly.
80	*	Tata Consultancy Services Ltd. Mumbai, Maharashtra India Business Services	\$3.3B US \$6.3B Global	19,091 US 160,429 Global	95 / N/A / 515	\$12M	0.56%	Yes	Yes	Tata Consultancy Services Ltd. A seven-day instructor-led module based on an eclection processes where participants are encouraged to reflect, introspect, and measure themsel a senior leadership development initiative. The program helps participants develop a persor by supervisors and external coaches. The module begins with orientation, followed by a the leadership development needs, in the form of simulations, exercises, case studies, and di



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corporate executives work in entry-level positions within their y positions and wear the same uniforms and perform the duties of the is videotaped. At the conclusion of the day, a roundtable discussion ide department heads at some of its properties to better establish

at encourages all employees to take a leadership role in their respective Lead, Execution, Asset Management, Direction, Ethics, Relationship nich key behaviors have been identified. Leadership development is swithin those 23 factors. The assessments vary from self-reports and side industrial/organizational psychologist.

d across 40 locations, BCBSM created two integrated business ses, podcasts, discussion boards, and e-self-studies providing ormation to claims and customer service employees. The high resource for accurate information.

University for new hires, as well as continuing education for ongoing ills in an "as-close-to-real" environment as possible. The scenarios tiality). APC provides both the role-play participants, as well as actors on. Depending on the level of the salesperson within the organization,

lectic mix of techniques such as theater, yoga, and behavioral emselves against 12 leadership behavioral indicators forms part of personalized development plan, which is monitored over one year y a three-day module devoted to identification of the individual's nd discussions.

We Aim higher to make sure our people have Room to grow.





BRANKINGS 81-85

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
81	72	MasterCard Worldwide Purchase, NY Finance/Banking	\$5B Global	5,100 Global	19/25/75	\$6.1M	NFP	Yes	Yes	MasterCard Worldwide Launched in 2010, a new Career Management Center supports online portal provides mentoring resources, job postings, and 70/20/10 development utilizing a personality-type assessment. Personalized career coaching is also available to Career coaches are HR Business Partners and Global Talent Acquisition, Management as The program also includes the piloting of a physical career center space in the Purchase.
82	63	Choice Hotels International Silver Spring, MD Hospitality (food, lodging)	\$522M US \$564.1M Global	1,506 US 1,597 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Choice Hotels International In Choice Hotels' Contact Centers, courses are developed in based on annual appraisal results and/or new initiatives. Supervisors also receive customin It includes sales and service elements, coaching, communication, and motivation skills. Pa new supervisors are paired with established, experienced in-house supervisors for ongoing learning tools assist managers and directors in hosting crucial conversations and learning
83	101	CHG Healthcare Services Salt Lake City, UT Health/Medical Services	NFP	1,124 US	23 / 5 / 20	NFP	NFP	Yes	Yes	CHG Healthcare Services This year, the Sales Training Steering Committee establish trainings on CHG new hires' performance throughout their first year. The new process r through the collection of Key Performance Indicator (KPI) data, including the number of total billings. As new training courses are introduced, CHG can track the effect upon th using this measurement process to track and compare the efficacy of different division
84	56	NewYork- Presbyterian Hospital New York, NY Health/Medical Services	NFP	18,462 US	98/16/29	NFP	NFP	Yes	Yes	NewYork-Presbyterian Hospital An "NYP Faculty" program is being deployed to ensu provide training. The first phase of the program is geared toward hospital-wide training pro a standard evaluation template, and provides feedback each time SMEs deliver training quality, progress, and trends. Another feedback session is held with the SME and their required threshold of delivery competency are awarded an NYP Faculty pin and padfolic
85	*	Vi Chicago, IL Health/Medical Services	\$400M US	3,600 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Vi To support development and enhancement of communication skills, Vi offers more than the Leaders also complete simulations called Managing Difficult Conversations, Productive E blended learning courses that require pre-work of online courses, review of Harvard Business instructors, and follow-up case studies completed at each of the company's locations. Exerc core competency. Vi also offers employees instructor-led modules such as bridging the core completency.

success isn't cooked up overnight. success is learned. (and boy, does it taste good!)

Morrison Management Specialists, the nation's only food service company exclusively dedicated to providing food, nutrition and dining services to the healthcare and senior living communities, has been named to the Training Magazine Top 125 for the 2nd consecutive year.

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ts talent mobility, career coaching, and career transition. A self-directed nt suggestions, as well as access to an online personal job coach le to help employees develop action plans to meet their career goals. nt and Development staff who have been trained in career counseling. nase, NY, headquarters.

ed in tandem with the company's center management/leadership team prized refresher training two times a year in a formal classroom setting. Partner (outsource) sites participate in a buddy system program where bing mentoring, coaching, and communication. A series of Power Hour ing moments during staff meetings.

ished a new measurement protocol to study the effect of new ss requires first establishing a performance baseline for the new hires of applications received, interviews, days booked/jobs placed, and n the KPIs of the new hires throughout their first year. CHG also is onal trainings.

nsure quality of delivery for subject matter experts (SMEs) who programs that utilize SMEs. A member of the training staff completes ing. After five evaluations, a summary is compiled to review overall eir manager, as appropriate. SMEs who successfully maintain the olio, and attend recognition events.

an two dozen online courses through Harvard Business Publishing. ve Business Dialog, and Coaching. In 2010, Vi introduced a series of ness articles, Webinars facilitated by Harvard Business Publishing and Vi ecutives kicked off these programs to underscore the importance of this communications gap and issues resolution.



BRANKINGS 86-90

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
86	84	Century 21 Real Estate LLC Parsippany, NJ Real Estate/Insurance	NFP	131 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Century 21 Real Estate LLC Mastermind Group (MMG) sessions were designed with two to stay connected and experience community; and 2. Provide an opportunity for field staff informal meetings are held on a monthly basis, run for about 1.5 hours, and are either ope helps to move the conversations forward and makes sure everyone has an opportunity to the field services group outlining the topics, solutions, and successes that were shared.
87	35	TD Bank Cherry Hill, NJ Finance/Banking	\$4B US C\$17.8B Global	22,000 US 75,000 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	TD Bank A critical component of the retail store new-hire Teller & Customer Service Repre Assistants, who act as coaches/mentors and take an active role in the overall learning pro someone from the same store who assists with e-learning modules and conducts checkup are held to educate those new to the role by introducing them to the process and role accu- trained nearly 4,000 employees with the help of more than 2,000 Roadside Assistants.
88	94	Wequassett Resort and Golf Club Chatham, MA Hospitality (food, lodging)	NFP	320 US	1/15/15	\$408K	7.80%	No	Yes	Wequassett Resort and Golf Club Training sessions covered Customer Intimacy, Policy Standards. Each session included four teams of five staff members led by two instructors. new hires, and supervisory/line level. An oversized game board modeling Monopoly was us represented the Resort's guest room buildings, restaurants, and recreational facilities. Whe something about that location and would have to answer a question on one of the topics.
89	89	William Osler Health System Brampton, Ontario, Canada, Health/ Medical Services	NFP	4,352 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	William Osler Health System A key priority is to develop in-house training programs that the expectations in those roles, and develop the skills, abilities, and competencies that sup preceptorship program for the organization's direct-care givers. The program consists of s offered four times between September and June to ensure that individuals can complete the earn a certificate once the requirements are completed.
90	86	Special Response Corporation Hunt Valley, MD Business Services	NFP	309 Global	NFP / NFP / NFP	NFP	NFP	No	Yes	Special Response Corporation Fifteen percent of each manager's year-end bonus is tied tasked with teaching all of their job functions to the employee who would most likely replace for making sure their direct reports receive all the training required, and work with that employee the training sure their direct reports receive all the training required.



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two-main objectives: 1. Provide an environment for field staff aff to share best practices, challenges, and successes. These open-forum or have a predetermined topic. The group moderator to speak. Following each MMG, a summary document is sent to

presentative program, Destinations, is the role of Roadside process for new employees. A Roadside Assistant is typically kups throughout the program. Monthly Roadside Assistant Webinars accountabilities. Over the last year, through Destinations, TD Bank

icy & Procedures, Etiquette, Property Information, and Quality ors. Teams included staff from different departments, repeat/ s used to train on the topics. Each space on the game board When stopping on one of the spaces, the employee would learn

that allow individuals to grow into leadership roles by understanding support organizational values. William Osler offers a formal of six core workshops and two elective courses. Each course is e the Preceptorship Program in a 12-month period. Participants

tied to development of his or her direct reports. Each manager is place them, or to another manager. Each manager is responsible employee to develop a plan of progression.



RANKINGS 91-95

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
91	*	The Nebraska Medical Center Omaha, NE Health/Medical Services	\$777.2M US	5,700 US	0 / 1 / 595	NFP	NFP	Yes	Yes	The Nebraska Medical Center As part of succession planning, formal career coaching occur full-time positions on a two-year rotation), Physical Development Leadership Series (PDLS) (60 n (25 per quarter). Leadership competencies are evaluated via a variety of 360-degree options. N results of the 360-degree process, prioritize opportunities, and plan development activities. An I jointly on a quarterly basis. When key milestones are met, a participant's progress is reported to
92	96	Tandus Flooring Dalton, GA Manufacturing	NFP	1,053 US 1,412 Global	3/1/58	\$1.4M	3.00%	Yes	Yes	Tandus Flooring In 2010, Tandus launched the Tandus Leadership Development Program. This 1 The learning framework includes company information, product knowledge, individual developmer half-day classroom sessions every other week for 12 months. A minimum of 75 hours of online traplace parallel to the classroom training. Finally, a six-month, on-the job-mentorship program complete the place parallel to the classroom training.
93	99	sanofi-aventis Pharmaceuticals Bridgewater, NJ Health/Medical Services	NFP	8,343 US 105,000 Global	NFP / NFP / NFP	NFP	NFP	Yes	Yes	sanofi-aventis Pharmaceuticals The company encourages high-performing sales profes or assignment within the Commercial Training department) to determine if the training spec range from a few days to several weeks, depending on the needs of both the individual and position in training generally rotate to another home office role in two to three years (usually force or accept a promotion to district sales manager.
94	*	SuperMedia LLC DFW Airport, TX Advertising	NFP	5,100 US	80 / 0 / 35	NFP	NFP	Yes	Yes	SuperMedia LLC The company has an executive "Sherpa" coach who delivers two-day leaders has 15 to 20 leaders going through a weekly development course that lasts 15 weeks. In additi to facilitate 360-degree evaluations, which include one-on-one coaching and assessment.
95	74	Gables Residential Atlanta, GA Real Estate/Insurance	NFP	1,289 US	6/6/0	NFP	NFP	Yes	Yes	Gables Residential Learning & Development implemented an onboarding development plan co trainings, elearning courses, and independent assignments. The first is "Welcome," an interactive aspects of the company and culture. Next is a series of elearning courses that immerse employ standard operating procedures, ethics, and risk management. Employees must complete the fu- onboarding curriculum has cut initial onboarding training time by more than 68 percent.



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ft Computer is the world's largest laboratory information LIS) production house, developing powerful and innovainformation management solutions for hospitals, large iny networks (IDNs), and laboratories. We are so honored e recipients of the Training Top 125 for the ninth time,

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curs in three programs: Six Sigma Black Belt job rotations (nine) new participants every three years), and Leadership Acceleration Multiple coaching sessions occur with each participant to share the In Individual Leadership Development Plan is designed and monitored to different selection committees.

is 18-month training program targets first-line supervisor development. nent, business and leadership training. Course content is delivered in e training via the company's learning management system also takes npletes the development of these first-line supervisors.

essionals to undertake a preceptor program (a temporary project ecialist role is right for them. The field-based preceptor programs and the training unit. Sales professionals who accept a full-time ally Marketing) or may rotate back to the field in a different sales

lership sessions often (roughly 20 sessions in 2010) and consistently dition, SuperMedia partners with the Center for Creative Leadership

containing 12 learning solutions such as virtual instructor-led ctive e-learning program that demonstrates the most important ployees in Gables Residential's customer-centric business model, full plan within 60 days. The move to a technology-based

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100 RANKINGS 96-100

2011 Rank	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
96	117	CareerBuilder Chicago, IL Online Recruitment	NFP	1,396 US 1,596 Global	14/0/45	NFP	NFP	Yes	Yes	CareerBuilder The Learning and Development Series (LDS) program provides top perform to become successful business leaders at CareerBuilder. Participants must be nominated by MBA-style curriculum utilizing professors from business schools such as Northwestern's Kel Learning and Development Series (LDS) program receive an iPod as a gift to promote cont 60 articles and podcasts on topics from management skills to business leadership.
97	116	Avanade Seattle, WA Consulting	NFP	NFP	26/0/160	NFP	NFP	Yes	Yes	Avanade The Foundational Project Management course is a three-day virtual course run for completing nine hours of prerequisite online courses, students join the virtual class, where t activities, and Q&A by a certified project management professional. This course's combina allow students to network with peers from around the world, and at the same time, work in were designed based on actual Avanade projects.
98	*	Scottrade St. Louis, MO Finance/Banking	\$821M Global	3,411 Global	10/0/73	NFP	NFP	Yes	Yes	Scottrade The company converted its instructor-led business writing courses into 10- to 15-n offices could receive the same education opportunities as headquarters associates. Scottrade concentrates on associates in corporate campuses, while the second team focuses on the tratraining specialists focused on IT, brokerage operations, and the bank, so all associates received.
99	107	Oakwood Temporary Housing Los Angeles, CA Hospitality (food, lodging)	NFP	1,450 US 2,900 Global	6/2/45	NFP	NFP	Yes	Yes	Oakwood Temporary Housing In 2009, Oakwood significantly expanded its Leadership Comm Leadership Team (ELT). The program began with regular conference calls with 160 leaders from information about progress, business realities, and the future. In August 2010, Oakwood introduc summary to enable its leaders to communicate effectively with their associates. Oakwood also in communication. A bi-weekly digital newsletter, The Oakwood Wire, includes news, tips for leaders
100	*	Lam Research Corporation Fremont, CA Manufacturing	\$2.1B Global	1,850 US 3,700 Global	25/32/148	NFP	NFP	Yes	Yes	Lam Research Corporation Lam Research's president and CEO created one-day President Ma managers. Each member of the executive team also is expected to deliver segments of the Lam Subject matter experts (SMEs)—whether in sales, service, engineering, operations, or account m Research transitioned from Sales Force Automation software to Customer Relationship Managem travel to Asia, Europe, and North America over a three-month period to deliver instructor-led training travel to Asia.



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rmers with the perspective, tools, and relationships necessary by their vice president. Candidates participate in a three-year Kellogg School of Management. All graduates of CareerBuilder's ontinuous learning. The iPod is pre-downloaded with more than

for classes of up to 20 people from around the world. After re they are taken through a combination of instruction, virtual ination of whole-class discussions and virtual breakout rooms in small groups on realistic project management scenarios that

5-minute e-learning courses so associates in its 475-plus branch rade also split its training team into two teams. The first team e training needs of the branch office associates. Each team has eive a comprehensive understanding of the firm.

nmunication and Development with the formation of the Extended om across the organization to share timely, transparent business duced the ELT Business Review, which is a conference call o instituted an online feedback tool to encourage greater two-way lers, and guidelines for staff meetings. **BP**

Management Forums annually, which he delivers globally to all am Business Philosophy training to new hire employees quarterly. nt management—are called upon to train globally. Recently, as Lam gement software, it called upon SMEs from different organizations to aining to hundreds of employees.

RANKINGS 101-105

2 R)11 2 ank F	2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
1	01 1	.12	LQ Management, LLC Irving, TX Hospitality (food, lodging)	NFP	NFP	NFP / NFP / NFP	NFP	NFP	Yes	Yes	LQ Management, LLC Last April, LQ Management partnered with the Revenue Manage Training to all front desk service representatives (FDSRs) to enable them to convert more training success, LQUniversity certified 80 managers as Test Call Specialists via Webinar anonymous test calls and submitted results via SurveyMonkey. Test call reporting was pro FDSR bonuses and perfect calls increased by 27 percent to 1,165.
1	02 9	90	Cbeyond Atlanta, GA Technology	\$414M US	1,824 US	NFP / NFP / NFP	NFP	NFP	No	Yes	Cbeyond The company introduced a new leadership program last year called "L.E.A.D." series targets high-performing Call Center and support agents who are selected using a r current skills, previous job performance, and executive-level recommendations. The instru Metrics, Effective Coaching for New Managers, and Handling Difficult Employee Issues. T to management.
1	03 1	.19	UPS Atlanta, GA Transportation/Utilities	\$33.9B US \$45.3B Global	340,000 US 408,000 Global	NFP / NFP / NFP	NFP	1.43%	Yes	No	UPS The company has a formal Learning Leader Collaboration that includes learning leaders monthly virtual meetings, leaders meet in person once a year to discuss learning concepts, groups. UPS implemented two communities of practice (COPs) last year after the need was managers across geographies and business units, the Learning Value and Prioritization C initiatives. A Curriculum COP is mapping all existing and future learning content to both leader
1	04 *	T	Perkins+Will Atlanta, GA Architectural Design	\$175M US \$250M Global	1,400 US 1,600 Global	27 / 35 / 100	\$4.5M	NFP	Yes	Yes	Perkins +Will The Leadership Institute is led by the company's CEO. The annual program Each year's class stays together and has annual projects to assist their progress. A notal is called the Innovation Incubator. Twice a year, all employees are encouraged to submit projected, and winning candidates are given the resources to work their project. The 2010 20 projects are complete or in progress.
1	05 1		Morrison Mgmt. Specialists Atlanta, GA Hospitality (food, lodging)	\$1.5B US	18,975 US	9/0/45	\$3.5M	0.71%	Yes	Yes	Morrison Management Specialists All new Morrison managers must complete a serie Each of these study guides provides the learner with a comprehensive guide to a specific content they have just learned. Each study guide has a test bank of questions that are p assigned study guides within one year of the assignment, they are not eligible for a merical study guide study guide study guide for a merical study guide study guide study guide study guide for a merical study guide study gui



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gement Team to develop and deploy Bright Side Reservations ore reservations at a higher rate through the summer. To measure har. From May to June, Test Call Specialists completed weekly, provided weekly to the Operations team. Results: \$7,000 paid in

D." (Leadership Education for Agent Development). This 26-week a rigorous interview process that includes an evaluation of their structor-led course focuses on topics such as: Managing Call Center s. This program included 12 agents and resulted in three promotions

lers from all business units across the global enterprise. In addition to is, issues, or processes that can be used as best practices in other as demonstrated in one of the meetings. Comprising cross-functional in COP defines the cost, value, and measurement of training adership and job-specific competencies.

ram includes six two-day seminars over the course of a year. btable project both developed and implemented by the 2008 class nit proposals for projects they are interested in; projects then are 010 budget for this project was \$125,000, and more than

eries of 13 computer-based study guides during their first year. Actific functional area within Morrison and then tests them on the e pulled from randomly. If an associate does not complete their herit increase until they become compliant.



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106-110

20 Ra		2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
1	06		IKON Office Solutions, Inc. a Ricoh Company Malvern, PA Business Services	NFP	20,000 US 108,500 Global (including Ricoh)	NFP / NFP / NFP	NFP	NFP	Yes	Yes	IKON Office Solutions, Inc. a Ricoh Company A key initiative for IKON's Technolo demonstration skills for the Ricoh Pro C900. Sales activity was measured before and and participation rates among sales representatives were below corporate objectives was realized. Newly hired account executives participated in a Field-Based Certification Since implementation, those who completed the program and were certified generations.
1	07		Western & Southern Life Cincinnati, OH Real Estate/Insurance	NFP	2,646 US	7/1/7	\$3M	3.00%	Yes	Yes	Western & Southern Life The company replaced its week-long, instructor-led sal "Quick Start." It features self-paced on-the-job training with application assignments a at the home office, and individual development planning. Quick Start develops manage new sales manager to meet the requirements of the job model while coaching and le Program for targeted sales reps consists of seven modules that allow participants to the seven modules that the seven modules that allow participants to the seven modules that the seven modules that allow participants to the seven modules the seven modules that the seven modules that allow participants to the seven modules the seven modules that the seven modules that the seven modules the
1	08 (Nevada Federal Credit Union Las Vegas, NV Finance/Banking	\$53.9M US	266 US	1/0/35	\$300K	1.50%	No	Yes	Nevada Federal Credit Union The firm's formalized Training Assignments contain management approval. Promotional Criteria require an employee to perform at a cer training courses/cross training, and possess a specific amount of time performing the second secon
1(09		Discover Financial Services – Cust. Svc. Cons. Banking (CSCB) Riverwoods, IL Finance/Banking	\$6.7B Global	10,500 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Discover Financial Services The company piloted a proprietary performance-base training programs. Each time a customer service representative reaches a key perfor he or she automatically receives a turn to compete in a computer-based target comp has seen a significant controlled lift in post training performance of CSRs who have a these tools and processes across the enterprise.
1	10		White Lodging Services Merrillville, IN Hospitality (food, lodging)	\$825M US	7,000 US	5/1/40	NFP	NFP	Yes	Yes	White Lodging Services Each leader within the organization has a career steward and is getting the training, mentoring, and coaching needed for success Each leade performance over time (as measured by White Lodging's Balanced Scorecard), what training they have had, and what training they need to achieve their goals. It also tracall recognitions they receive throughout their tenure.

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ology Training organization was to certify the sales force on their product and after the certification program. Prior to the certification, sales activity ves. Four months later, a 200 percent increase in product placements tion to validate they are equipped with the right tools to be effective. ated 76 percent more business than those who were not certified.

ales manager training with a blended learning program called ts and milestone checkpoints, two week-long skill-building workshops nagers in six competencies, focusing on survival skills necessary for a leading effectively and behaving ethically. The Management Exploration to sample the five key sales activities of the sales manager's job.

in a list of goals, measurement criteria, completion dates, and certain level, meet position description requirements, complete specific the required duties in order to be eligible for promotion.

ased gaming platform (Discover RUMBLE) to support its most critical rformance objective in a target-shooting game called Discover Survivor, mpetition. Winning teams receive incentive awards and prizes. Discover e access to the Survivor game, and the company plans to implement

rd who is responsible for ensuring the leader is on the right career path der also has a "2 Sheet," which is a dashboard that looks at a leader's at their short- and long-term goals are and the path to get there, what racks key touch points the individual has had with senior leadership and

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BRANKINGS 111-115

2 F		2010 Rank	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
1	.11	*	NetApp Sunnyvale, CA Technology	NFP	NFP	NFP / NFP / NFP	NFP	NFP	Yes	Yes	NetApp For technical skills training in the product development team, the engineering video of training videos on topics that are core to NetApp technology. The engineers who created a peers. Almost all of the 1,500-plus people in engineering have active accounts in the VOD Lib being launched in September 2006. NetAppU gives Platinum, Silver, and Gold awards to engineering the section of the
1	.12	*	McCarthy Building Companies, Inc. St. Louis, MO Construction	NFP	1,424 US	7/3/152	NFP	NFP	Yes	Yes	McCarthy Building Companies, Inc. The company recently launched "Management 101" fo key areas: People Management, Customer Management, Project Management, and Self Manag expectations, program agenda, and review pre-work. Four to six weeks later, participants atten of the management team, and other experts work with the group via hands-on exercises, a pro include completion of an individual development plan, a 60-day follow-up WebEx, manager coac
1	.13	*	Quicken Loans Detroit, MI Finance/Banking	NFP	2,800 US	37/0/97	NFP	NFP	Yes	Yes	Quicken Loans New bankers receive more than 20 hours of initial sales training. Upon g coach works within each of the developmental regions. This coach provides live call coacl reviews, group recorded call reviews, and advanced group sales trainings. Bankers also c best practices and an online video library with sales tips from top mortgage bankers. Least training modules. OTI
1	.14	*	Naval Surface Warfare Ctr., Port Hueneme Div. Port Hueneme, CA Govt. and Military	NFP	1,928 US	NFP / NFP / NFP	NFP	1.20%	Yes	Yes	Naval Surface Warfare Center, Port Hueneme Division Managers use a series of checkl worksite) begin to become assimilated into the organization. New employees receive a welcor an online program that explains benefits, policies, key concepts, history, and organizational cu familiarizing professional employees with the mission, products, and key technical concepts ci aboard naval ships, employees can access a Website offering self-directed training materials set.
1	.15	*	Vistage International San Diego, CA Business Services	\$100M Global	498 US 576 Global (including independ. contractors)	NFP / NFP / NFP	NFP	NFP	Yes	Yes	Vistage International The company increased the number of available Best Practice Learn audio speaker presentations from 0 to 2,500; grew connectivity of members, chairs, and er Business Forum, Members Exchange Advice, Learning Communities, Chair Idea and Resour Updates, with archives of white papers, articles, and wikis); and widened professional learning



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eo on demand (VOD) library provides access to more than 200 hours ad and work on the technology create the video content for their Library, which has had more than 73,000 course attendances since engineers who created VODs that are viewed most frequently.

" for first-time managers. This 20-week program focuses on four anagement. The program begins with a kick-off WebEx to establish ttend a week-long classroom workshop where key executives, members progressive case study, and other activities. Post-workshop activities coaching, and on-the-job assignments.

n graduation onto the sales floor, a designated full-time sales aching via instant messaging technology, one-on-one recorded call o can access the library of more than 400 recorded calls featuring .eaders have access to an on-demand intranet site with 31 separate

ecklists to ensure new employees (even before they report to the lcome e-mail that includes information and links, including one to I culture. NSWC provides a two-week training class dedicated to as critical to success at the organization. In addition to orientations als such as videos, audios, e-learning, books, and CDs.

arning Modules from 0 to 63; increased the number of podcasts and I employees using social networking (including Ask Vistage, General burce Exchange tied to Workshops, and Daily Global Business rning online via 24/7 accessibility to 300-plus courses.







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20 Ra	11 20 nk Ra	010	Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information	
1:	16 6		WellSpan Health York, PA Health/Medical Services	NFP	8,414 US	30 / 8 / 225	NFP	NFP	Yes	Yes	WellSpan Health One new area of job rotation is with a group of stude such as Reception, Food Service, Research, and Biomedical. Called Proj that provide a learning environment for the students to develop specific s and special talents, rotate through two or three experiences during the s or another organization in the community.	ject S skills t
1:	17 *		University Health System San Antonio, TX Health/Medical Services	\$887.8M US	4,312 US	36/4/0	\$5.2M	4.50%	Yes	Yes	University Health System In 2010, Learning Resources launched the sent representatives, called Service Champions, to the institute to rece System's corporate customer service behaviors of Take Care, Take Init Service Champions return to their departments and teach their co-work feedback skills, which they practice in class.	eive m tiative
1:	18 *		ValleyCrest Landscape Companies Calabasas, CA Landscape Services	\$1B Global	9,700 Global	6/0/60	\$2M	6.00%	Yes	Yes	ValleyCrest Landscape Companies In "Business Developer Boot Cam two-day sales training session. This session introduces them to the Valley philosophies. Upon completion of Boot Camp, all business developers par These sessions historically were conducted via conference call, but this y presents the topic each month, and the training often requires completion	/Crest irticipa /ear se
1:	19*		AIT Laboratories Indianapolis, IN Health/Medical Services	NFP	475 US	2 / 1 /83	NFP	3.25%	Yes	No	AIT Laboratories The company's leadership program features a leader who share their experiences, values, and ideas about leadership. The p assessments and personal development planning; the opportunity for f in the leadership program; and a mentoring program. An advanced leader advanced case studies, and training for participation on nonprofit board	progra four to idersh
12	20 *		Sierra Nevada Corporation Sparks, NV Defense/Aerospace	\$1.3B US	2,000 US	4/1/24	\$1.8M	NFP	Yes	Yes	Sierra Nevada Corporation New Employee Orientation is provided e Sierra Nevada's Talent Acquisition and Training teams. The program inc from HR, Benefits, Payroll, IT, and Security all present parts of the orien supervisor. Employees continue their onboarding for a 90-day period, 90-day performance review.	corpoi ntatioi





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s with a group of students who spend their senior school year at WellSpan learning key job skills in areas Biomedical. Called Project Search, the program matches disabled students with sponsoring departments ts to develop specific skills that enhance their employment potential. The students, who have special needs xperiences during the school year. The goal for the 10 students is to secure employment either at WellSpan

Resources launched the Customer Service Institute. Sixty departments that provide direct patient care to the institute to receive monthly training over six months. The training is focused on University Health of Take Care, Take Initiative, Take Responsibility, and Take Pride. Since the model requires that the and teach their co-workers, they also learn presentation tips, learning exercises, and observation and

s Developer Boot Camps," new business developers are brought to ValleyCrest's corporate office for a uces them to the ValleyCrest culture and provides an overview of the company's sales and customer service business developers participate in monthly training sessions to introduce new topics and reinforce others. nference call, but this year several of them were conducted via Webinar. A different business developer ten requires completion of an online guiz to ensure comprehension of the material covered.

ogram features a leaders forum with speakers from either inside the company or from the community about leadership. The program also has book forums where participants discuss leadership topics; g; the opportunity for four to six high-potential employees to receive a one-year scholarship to participate gram. An advanced leadership program for 20 employees features additional book forums and speakers,

rientation is provided every Monday. Prior to orientation, new-hire onboarding begins with contact from earns. The program incorporates the company's background, history, culture, vision, and values. Leaders esent parts of the orientation. On the first day, there is a meet-and-greet lunch date with the new hire's g for a 90-day period, which includes components of e-learning, mentoring, on-the-job training and a



B RANKINGS 121-125

20 R		Company Name/ Location/ Primary Business	Annual Revenue	No. of Employees	No. of Trainers Full-Time / Part-Time / SMEs	Total Training Budget	Training Budget as a Percentage of Payroll	Tuition Reimburse- ment	Training Infrastructure	Additional Information
1	21 1	Kendle International, Inc Cincinnati, OH Health/Medical Services	\$181.1M US \$416.7M Global	1,229 US 3,229 Global	8/15/150	\$1M	0.30%	Yes	Yes	Kendle International, Inc. Traditionally, the training of clinical monitors was done in a classroom training to a blended approach that uses both self-paced core content and As a result, it increased training delivery and learning accomplishment by more than 60 percent. Another major initiative was the conversion from paper to digital training files. administrative tasks of more than 80 associates who performed these duties on a part
1	22 *	Naval Undersea Warfare Ctr. (NUWC) Division, Newport Newport, RI Govt. and Military	\$1B US	2,700 US	0/0/0	\$6.3M	2.20%	Yes	Yes	Naval Undersea Warfare Center (NUWC) Division, Newport NUWC developed a full the with senior leaders, where new employees engage in nine required trainings and seven brick experts provide technical program reviews to ensure that new employees receive insight in future endeavors. Portions of this program also are provided online to serve as a reference Sigma "Yellow Belt" training, which is an introduction to the Continuous Process Improvement
1	23 *	Carilion Clinic Roanoke, VA Health/Medical Services	NFP	11,800 US	46 / 23 /18	\$4.7M	0.80%	Yes	Yes	Carilion Clinic Adopt a Student Nurse is a six- to 12-week summer mentor program p care setting. Opportunities to observe and assist include the following: physical assess care, organizational and time management skills, developing collaborative relationships supervision. Debrief sessions are held with the groups to obtain feedback and enhance 2008, 37 were hired as new graduates in 2009. Of those 37 new graduates, 33 have
1	24 *	Union Sanitary District Union City, CA Transportation/Utilities	\$41M US	130 US	1/1/111	\$482K	1.80%	Yes	Yes	Union Sanitary District The District has a Balanced Scorecard at the District-wide lev customer, financial, and internal process objectives. The measures for these District of employees trained; number of employees assessed as competent; number of acciden versus planned; and employee satisfaction surveys. Each team develops its own score Teams plan, track, and report on their objectives and measures on a quarterly basis.
1	25 *	AAA - The Auto Club Group Dearborn, MI Real Estate/Insurance	NFP	4,700 US	NFP / NFP / NFP	NFP	NFP	Yes	Yes	AAA - The Auto Club Group As part of a hands-on executive coaching and developm six groups and assigned to a senior executive. Each team was given a relevant key init for. During this development period, participants were expected to perform research, a solutions, present and defend points of view, exhibit strong teambuilding skills, and has senior leadership with an opportunity to assess bench strength and form a succession





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n a live, face-to-face environment. Kendle decided to convert its d virtual interactive sessions for application and reinforcement. 600 percent, while reducing travel expenses by more than 90 es. That step alone eliminated five full-time positions and reduced the art-time basis.

Ill two-day face-to-face new-hire orientation. There are 16 presentations briefings on the introduction to life at Division Newport. Subject matter into Division Newport's areas of expertise for potential collaboration in nce site for access at any time. New employees also receive Lean Six ment Program at Division Newport.

n pairing nursing students with experienced nurses in a patient essments, critical thinking, documentation, developing plans of ips with the health-care team, and specific nursing skills with RN nce the experience. Of the 73 Adopt a Student Nurses from summer ve remained at Carilion as registered nurses.

level that links employee growth and development objectives to t objectives include: number of training modules developed; number of lents, injuries, and lost time; number of safety training events delivered orecard with a training component linked to team-specific objectives.

oment experience, all 35 AAA/ACG vice presidents were divided into nitiative to problem solve and develop strategic recommendations , generate ideas, demonstrate organizational skills, identify innovative ave the ability to execute assigned tasks. This exercise also provided on planning outlook.

